

# Available from Toledo Spring New Bendix Replacement Air Disc Calipers

Dayton Parts New Bendix Replacement Air Disc Calipers are a complete installation package

## Complete Calipers

### Truck Applications

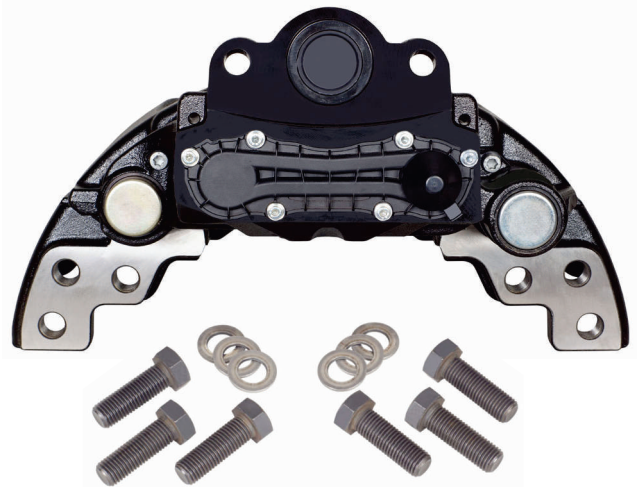
- Truck "A" caliper & axial carrier bracket assembly
- Truck "B" caliper & axial carrier bracket assembly
- Truck "A" caliper & vertical carrier bracket assembly
- Truck "B" caliper & vertical carrier bracket assembly

### Trailer Applications

- Trailer "A" caliper & axial carrier bracket assembly
- Trailer "B" caliper & axial carrier bracket assembly

### Dayton Parts Numbers

Unloaded	Loaded	Bendix Reference Numbers		
711-21N1XXXN	711-21N1C26N	K081142	K097850	K097850SC
711-21N2XXXN	711-21N2C26N	K081143	K097851	K097851SC
711-22N1XXXN	711-22N1C26N	K081256	K097846	K097846SC
711-22N2XXXN	711-22N2C26N	K081257	K097847	K097847SC
711-13N1XXXN	711-13N1C26N	802984		
711-13N2XXXN	711-13N2C26N	802985		



### Dayton Parts New Bendix Replacement ADB22X Caliper

1. The caliper/carrier bracket comes completely assembled and ready for installation.
2. New bolts are included for mounting the caliper/carrier assembly to the anchor plate (anchor plate mounting bolts should never be reused).
3. New nylon lock nuts for the air chamber mounting studs.
4. Thorough step by step installation instructions.
5. Every new caliper carries the same air disc warranty as an OE caliper.
6. Our loaded calipers come with **26CV disc pads** along with the pad hardware, and pad shield.



Copper Free Material



## Dayton Parts 26CV Air Disc Pads

A copper-free friction material with a wide temperature range to accommodate on and off highway applications from regular to severe braking up to 28.6k.

Continued on page 2

*Continued from page 1*

**Dayton Parts New Bendix Replacement Rationalized Air Disc Calipers**

Dayton Parts now offers direct replacements for Bendix rationalized calipers. Before deciding to use a rationalized caliper be sure to check for wear on the pad abutments of the carrier bracket before replacing just the caliper. If any of the pad abutments are worn enough that you can catch your thumb nail in the machined surface the carrier bracket should be replaced. Complete caliper/carrier assemblies are listed on the opposite page of this parts bulletin.

**Rationalized Calipers**

**Truck Applications**

Truck "A" caliper with guide pin kit

Truck "B" caliper with guide pin kit

**Trailer Applications**

Trailer "A" caliper with guide pin kit

Trailer "B" caliper with guide pin kit

**Dayton Parts Numbers**

**Rationalized**

**711-2XN1XXXN**

**711-2XN2XXXN**

**Bendix Reference Numbers**

K081258 K097844 K097844SC

K081259 K097845 K097845SC

K019180

K019181



**Dayton Parts New Bendix Replacement Rationalized Caliper**

According to Bendix Service Data SD-23-7541 swapping out a rationalized caliper requires removing the caliper/carrier assembly from the vehicle. If you decide to go ahead and just replace the caliper, here are some things to be aware of:

1. Since you're removing the carrier bracket mounting bolts from the anchor plate, you'll need new bolts for installation (mounting bolts should never be reused).
2. After you get the guide pin caps out you'll need to break the guide pin bolts loose which are torqued at 133 ft/lbs plus a quarter turn. If you use a vice to hold the caliper assembly be sure not to mar the machine surface of the carrier bracket that mounts against the anchor plate. Same goes for when you have to torque the new guide pin bolts on reassembly.
3. Installing the new guide pin caps requires two special drivers which are included in the 11-8000 air disc tool kit.



**11-8000 Tool Kit**

**Toledo Spring stocks, ALL the ADB Pads & Chambers!**  
**Some rotors and calipers, we are more than happy to add stock for you, let us know what you need and we will order it plus backup stock us.**